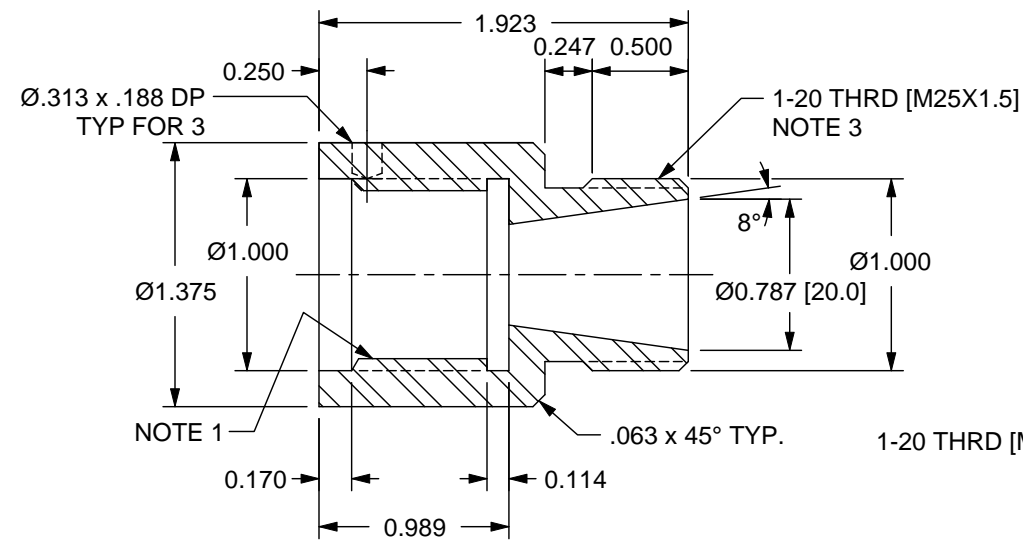
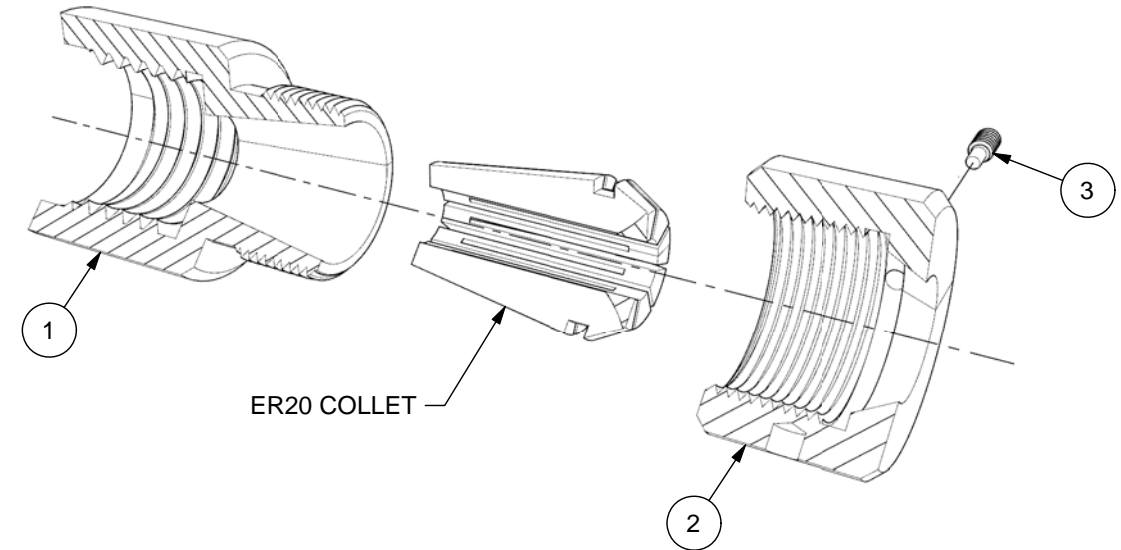
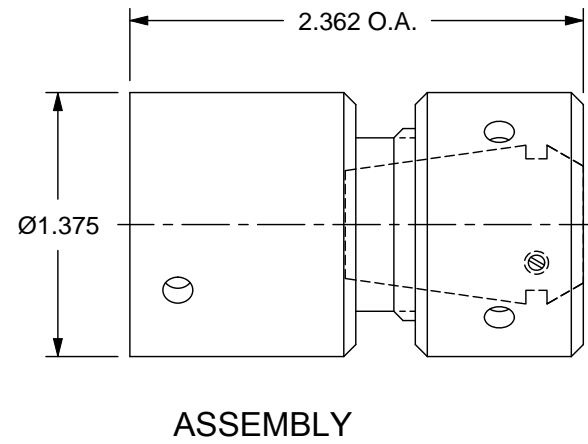


BILL OF MATERIALS

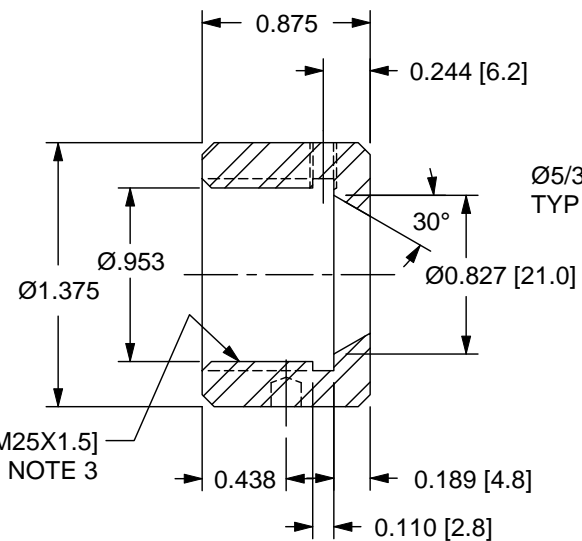
PART	QTY	NAME	DESCRIPTION
1	1	HOLDER	12L14 STEEL, Ø1-3/8" x 2"
2	1	CAP	12L14 STEEL, Ø1-3/8" x 7/8"
2 alt.	1	CAP (alternate)	ER20 Collet Chuck Hex Cap ETM Part No. 4513025 or equal by others
3	2	RETAINING SCREW	6-32 X 3/8 HSSS (modified)

ER20 COLLET HOLDER

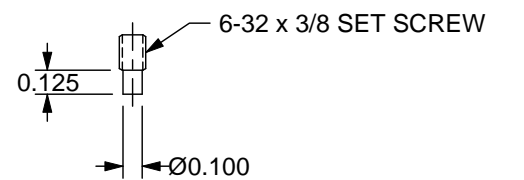
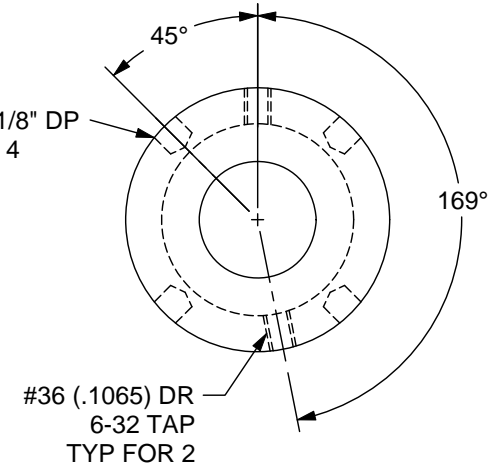
for the
Atlas/Craftsman 6 Lathe



1 HOLDER
mat'l - steel
1 required



2 CAP
mat'l - steel
1 required



3 RETAINER SCREW
mat'l - set screw
2 required

- NOTES
- VERIFY LATHE SPINDLE NOSE: (OLDER MODEL) 1-8 THREAD (NEWER MODEL) 1-10 THREAD
 - METRIC DIMENSIONS = [XX.X]
 - METRIC THREADS GIVEN FOR USE WITH ALTERNATE COMMERCIALY MADE ER HEX CAPS

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www.DownriverTools.com
Wyandotte, MI

ER20 COLLET HOLDER
for ATLAS/CRAFTSMAN 6" LATHE

REV	DESCRIPTION	DATE	ISSUED: 5-3-13	PROJ NO: 76010	DWG NO: 01
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